

# Robots for Fruit & Vegetables: what's next?

**Salah Sukkarieh**





## From Autonomous Robots to Autonomous Operations



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# Tree Crop Intelligence

Automated data analytic solutions for the tree crop industry



## 2012 to present: Tree Crops



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## The Idea

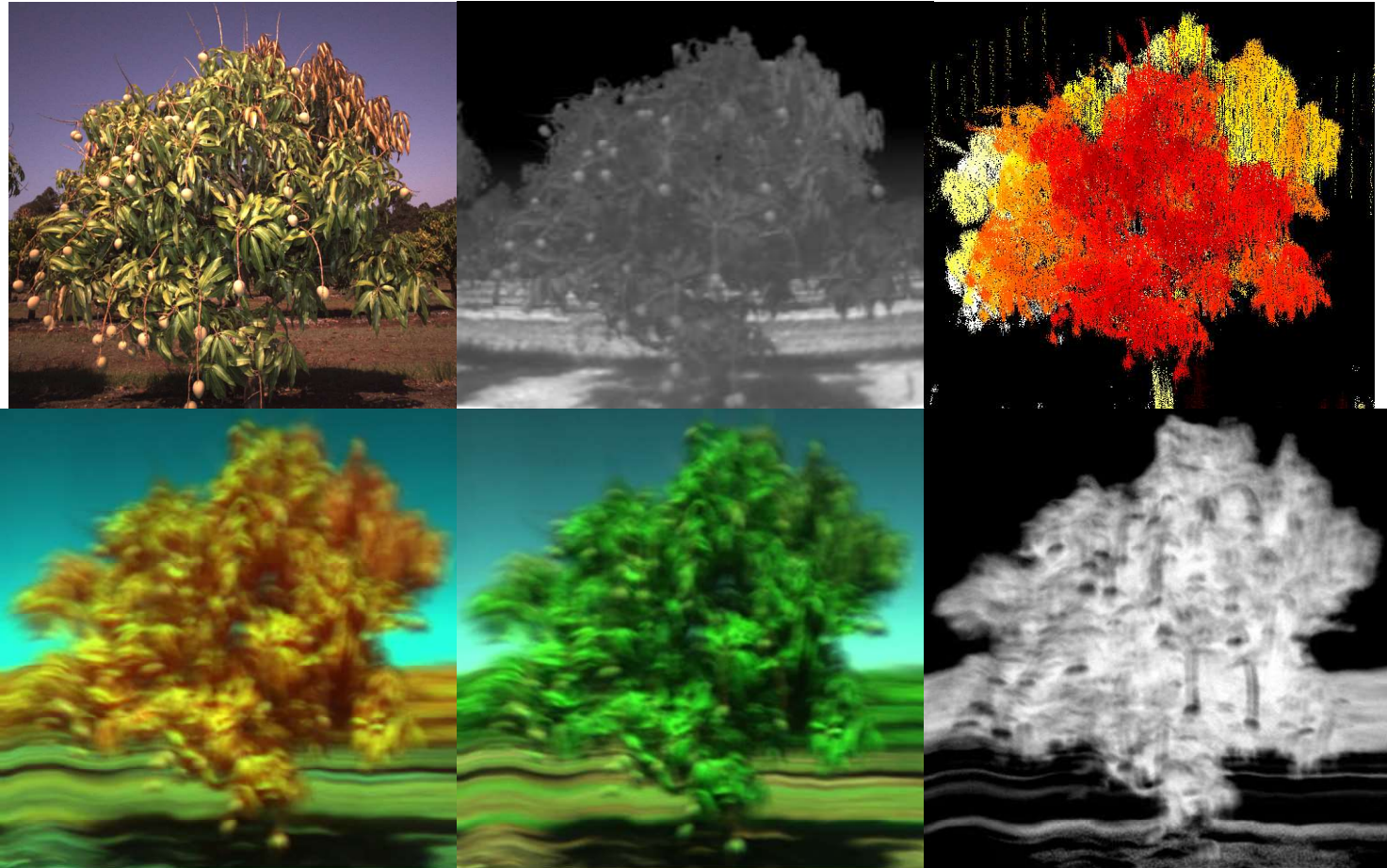


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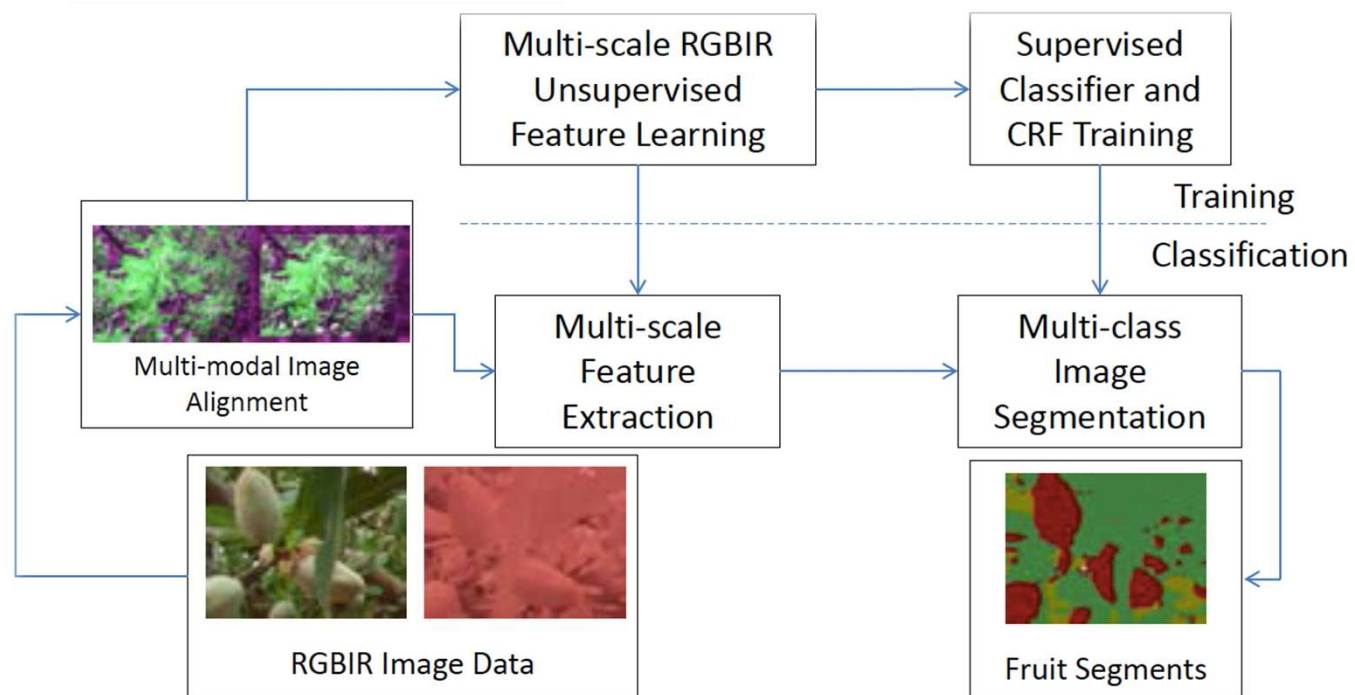
## Many ways to see a tree



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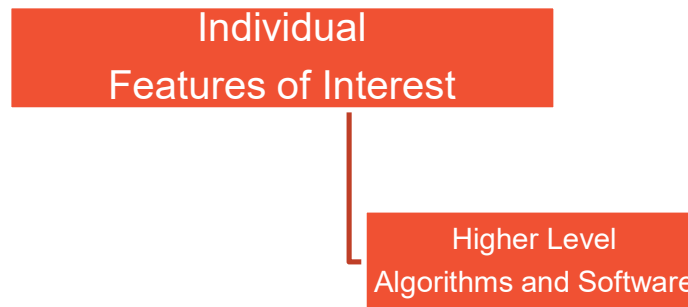
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## The Idea





## The Idea



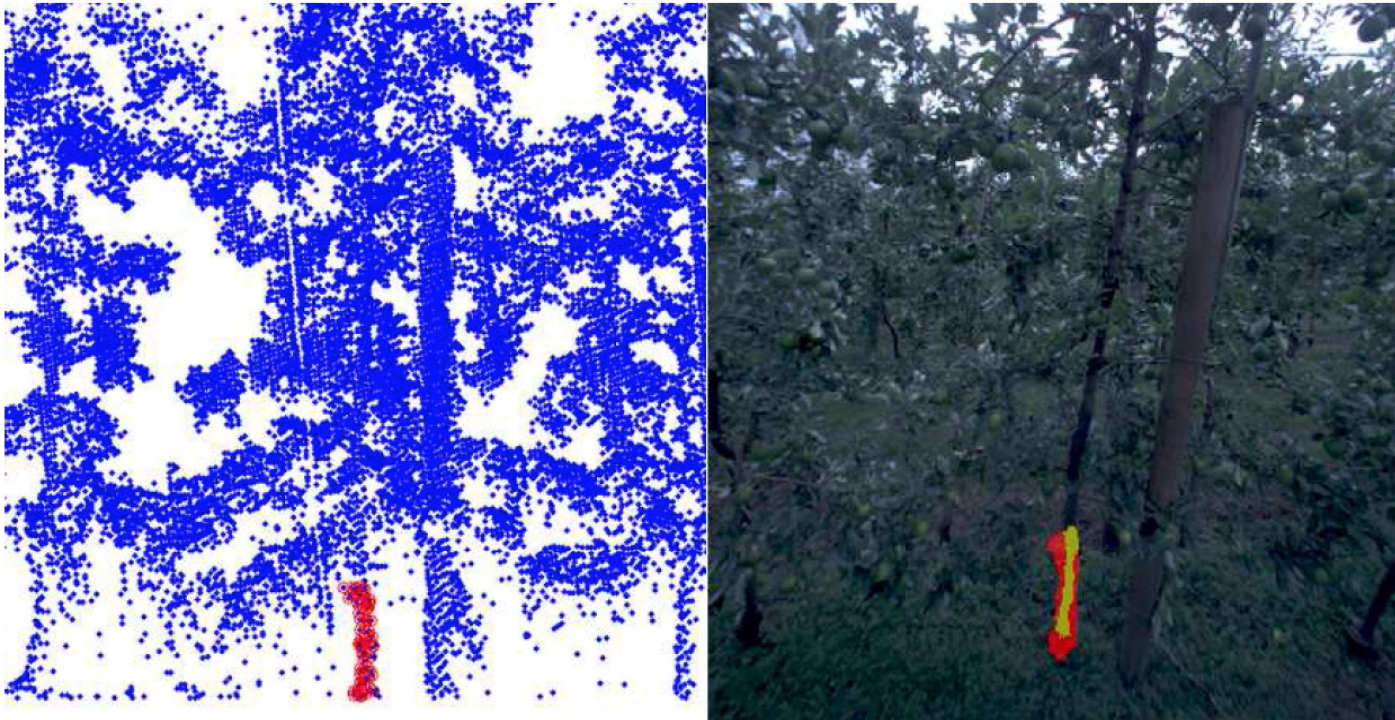
## In the field



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## Picking out the tree trunk

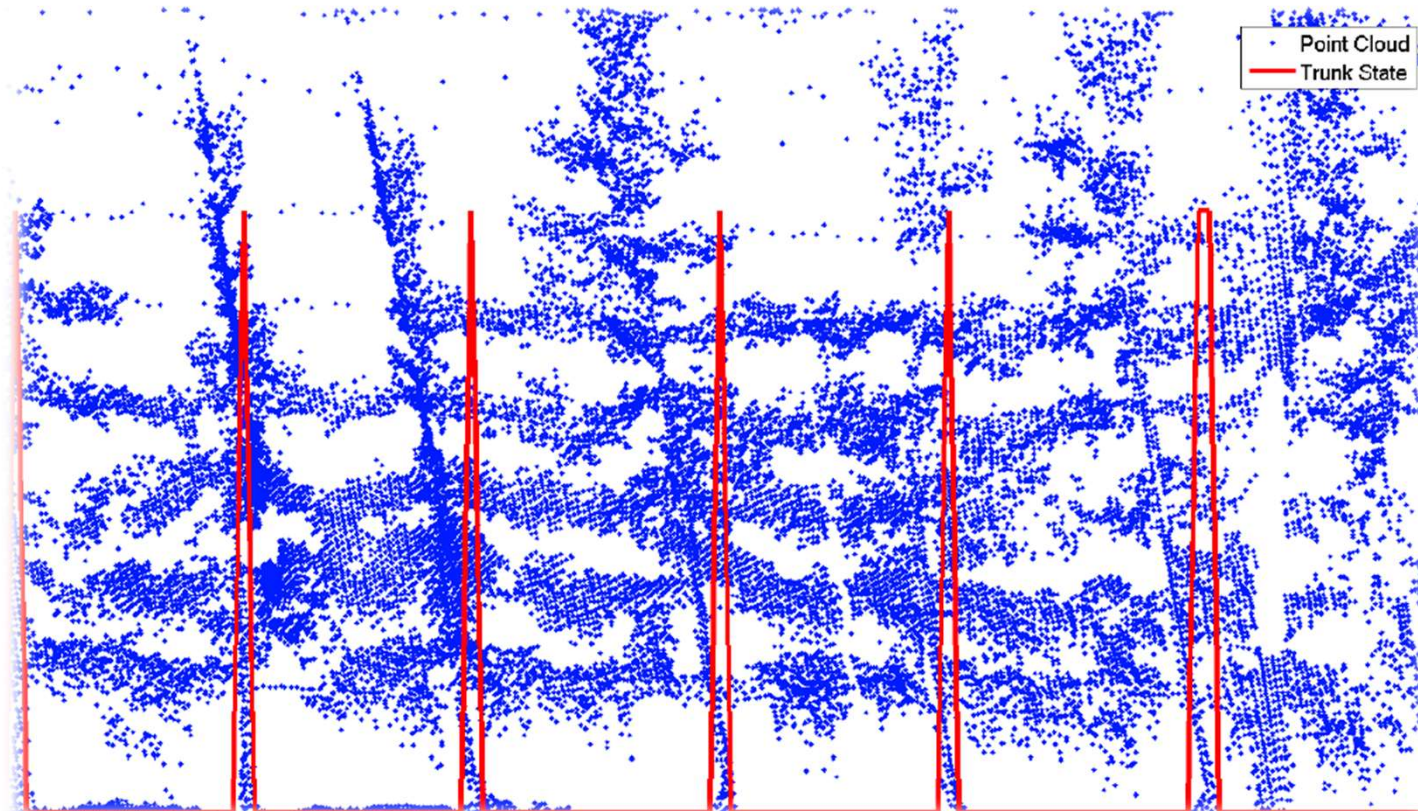


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## Pulling out the tree

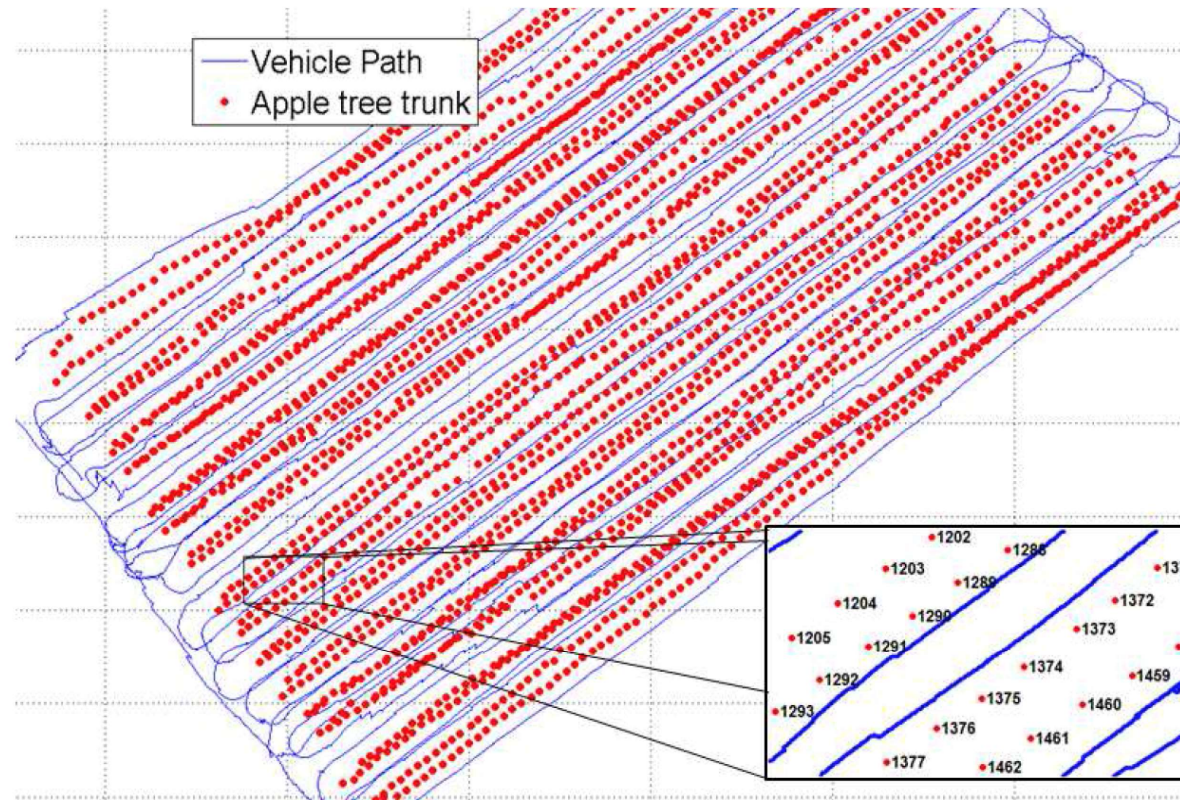


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## Clean Data Map



## Detecting the flowers

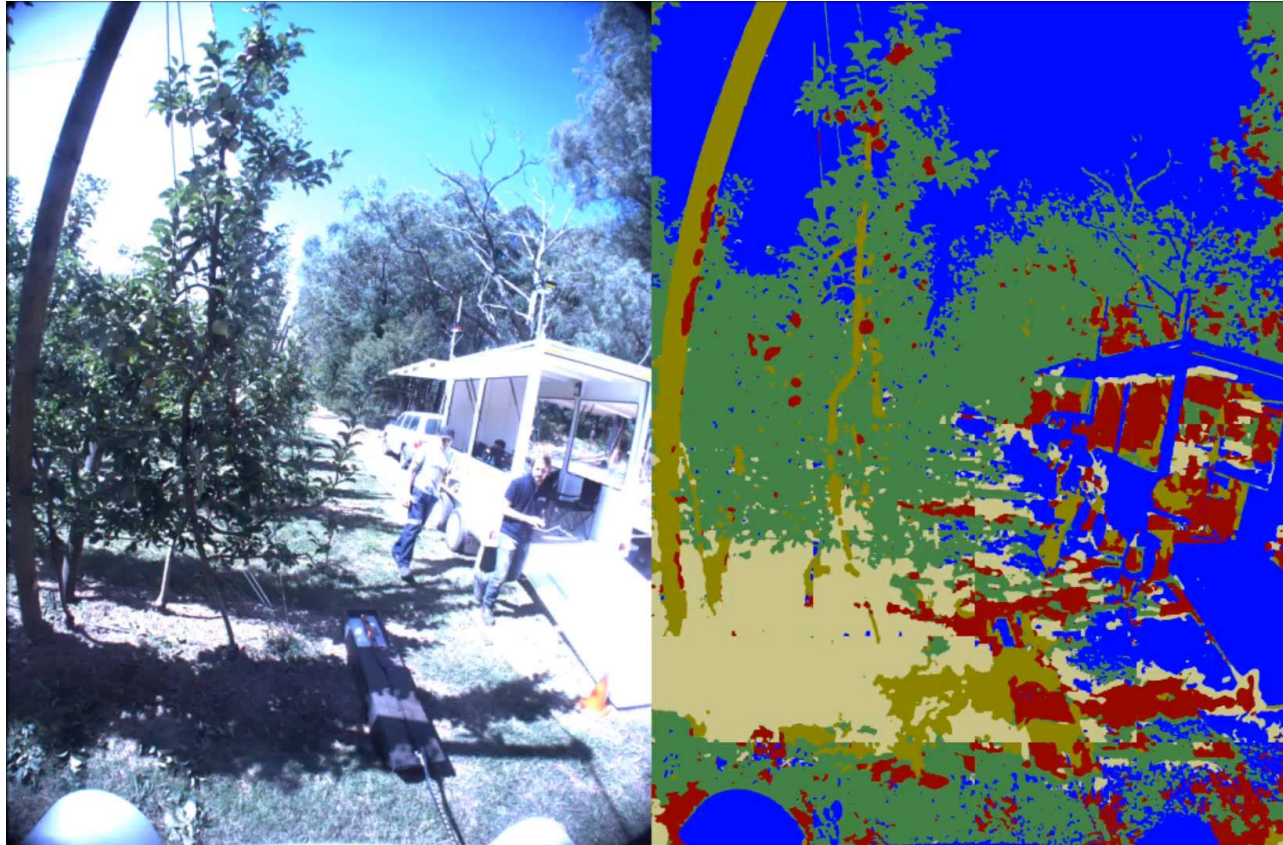


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## Detecting the apples



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## Mangoes

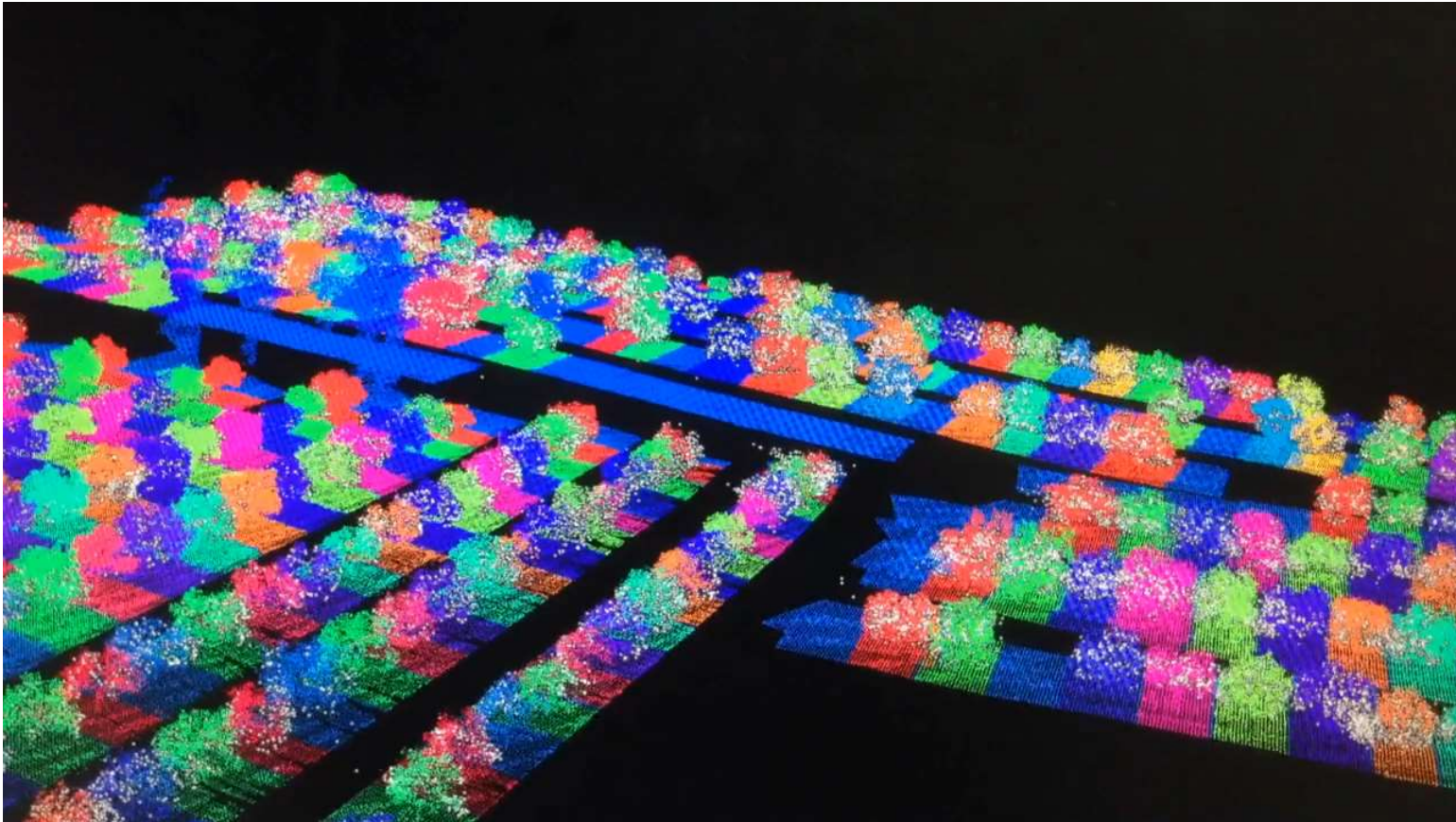


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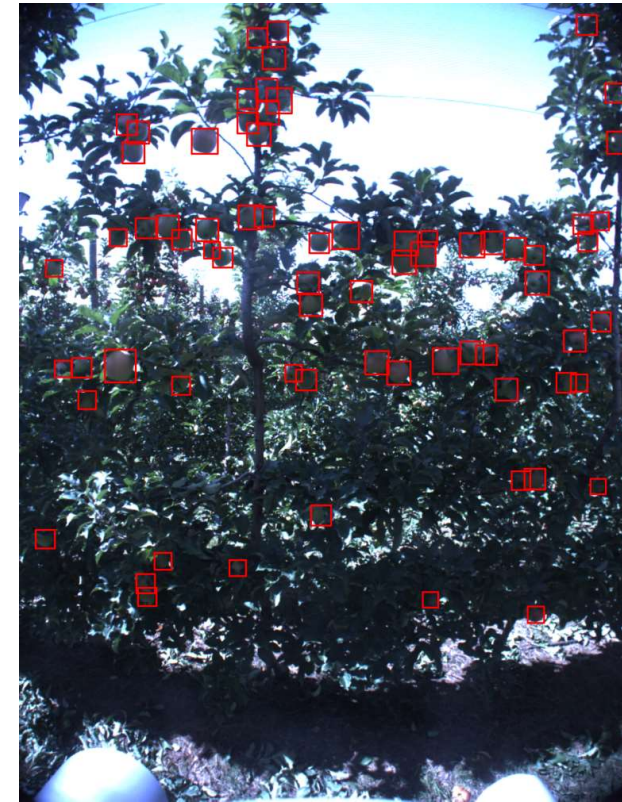
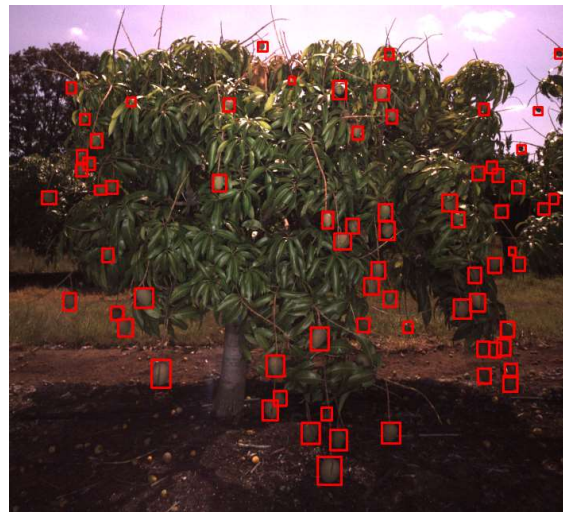
## Mangoes



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## Applicable to different crops



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## Light Interception



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## Novel Robotic Systems



The rover can weave between crop rows to get a full 360 degree view of individual crops.

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## Row Crops

Robotics, data analytics and decision support systems for the vegetable industry

## 2013 to present: Ladybird



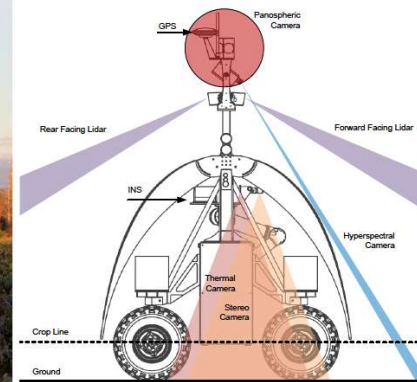
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## Ladybird – Science and Research Platform



(a) scanning a field



(b) sensor configuration



(c) covers lifted



(d) complete system

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## Data collection



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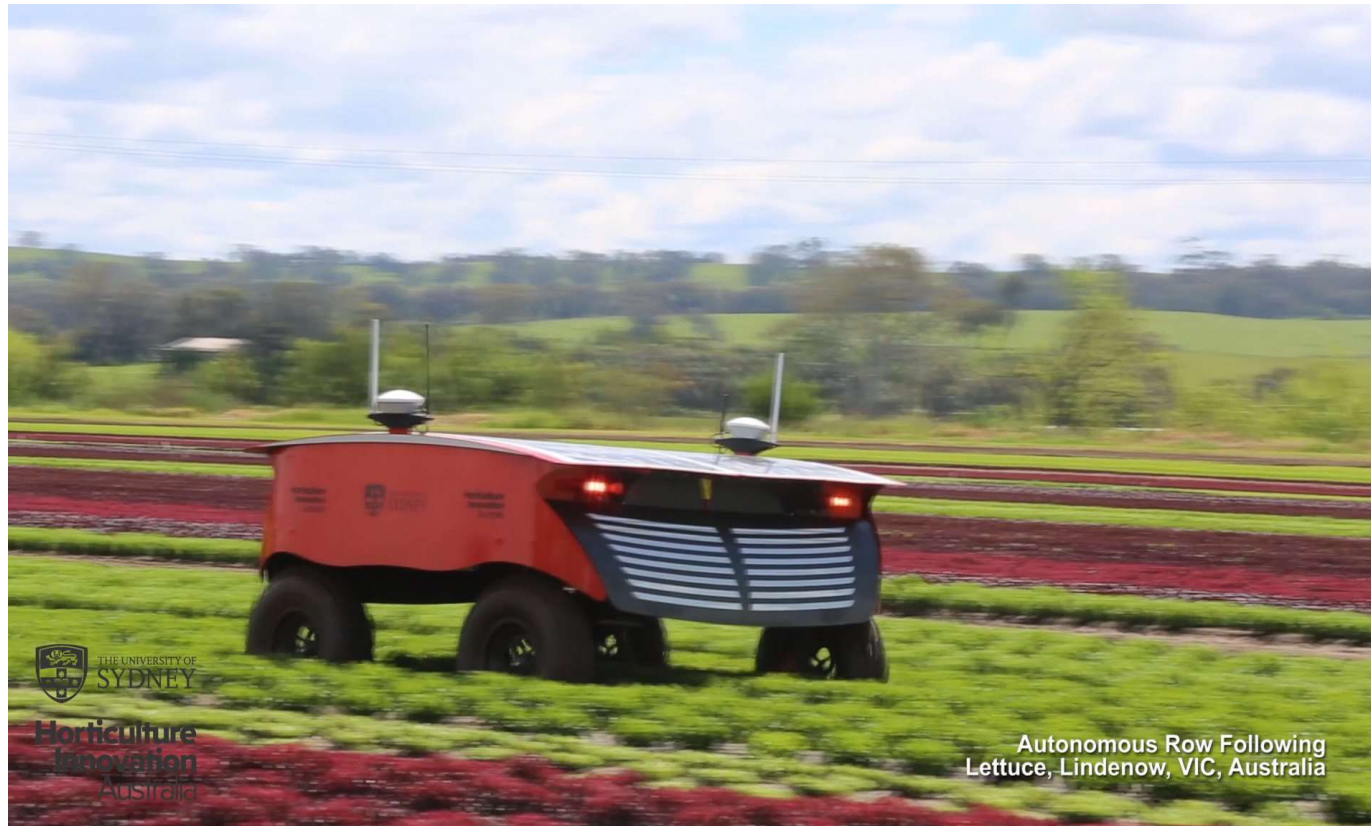
## RIPPA – 24/7 robot for the vegetable industry



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## 2015 to present: RIPPA + Subsystems for Vegetables



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## Foreign Object Removal



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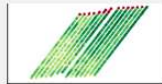
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## Operational Crop and Soil Mapping

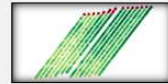
**Farm:** ACFR test

**Mapped area:** Paddock 5

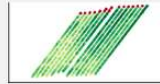
Rows: 14, Length: 145m



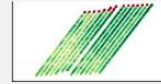
Week 5  
21/09/2017



Week 6  
28/09/2017



Week 7  
05/10/2017



Week 8  
12/10/2017

### Crop metrics

Crop: Broccoli

Plants: 12154

Avg Size: 164cm<sup>2</sup>

Avg NDVI: 0.39

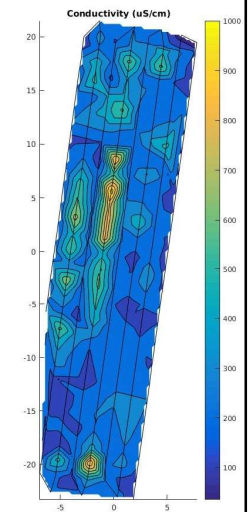
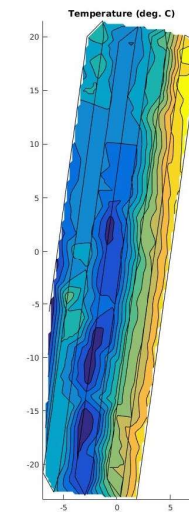
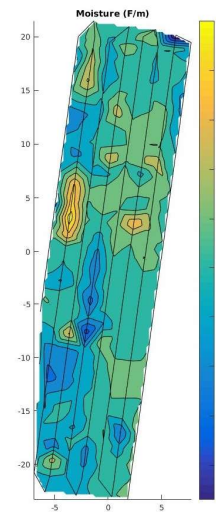
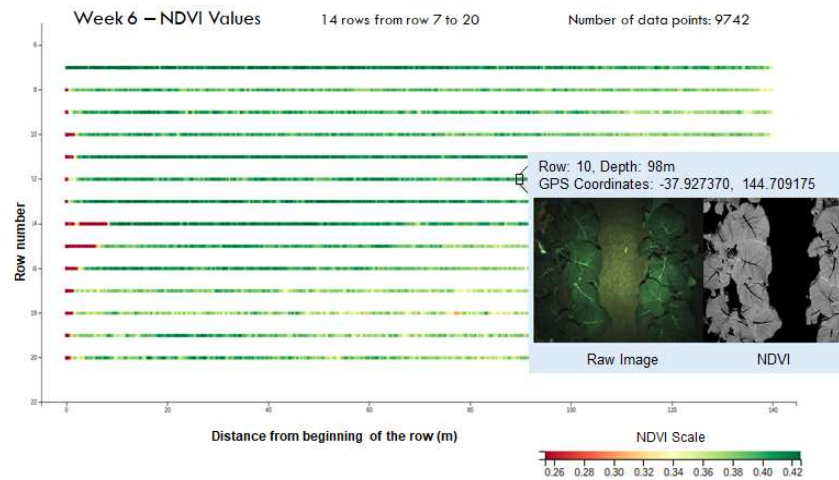
### Weed metrics

Weeds: 253

Avg Size: 16cm<sup>2</sup>

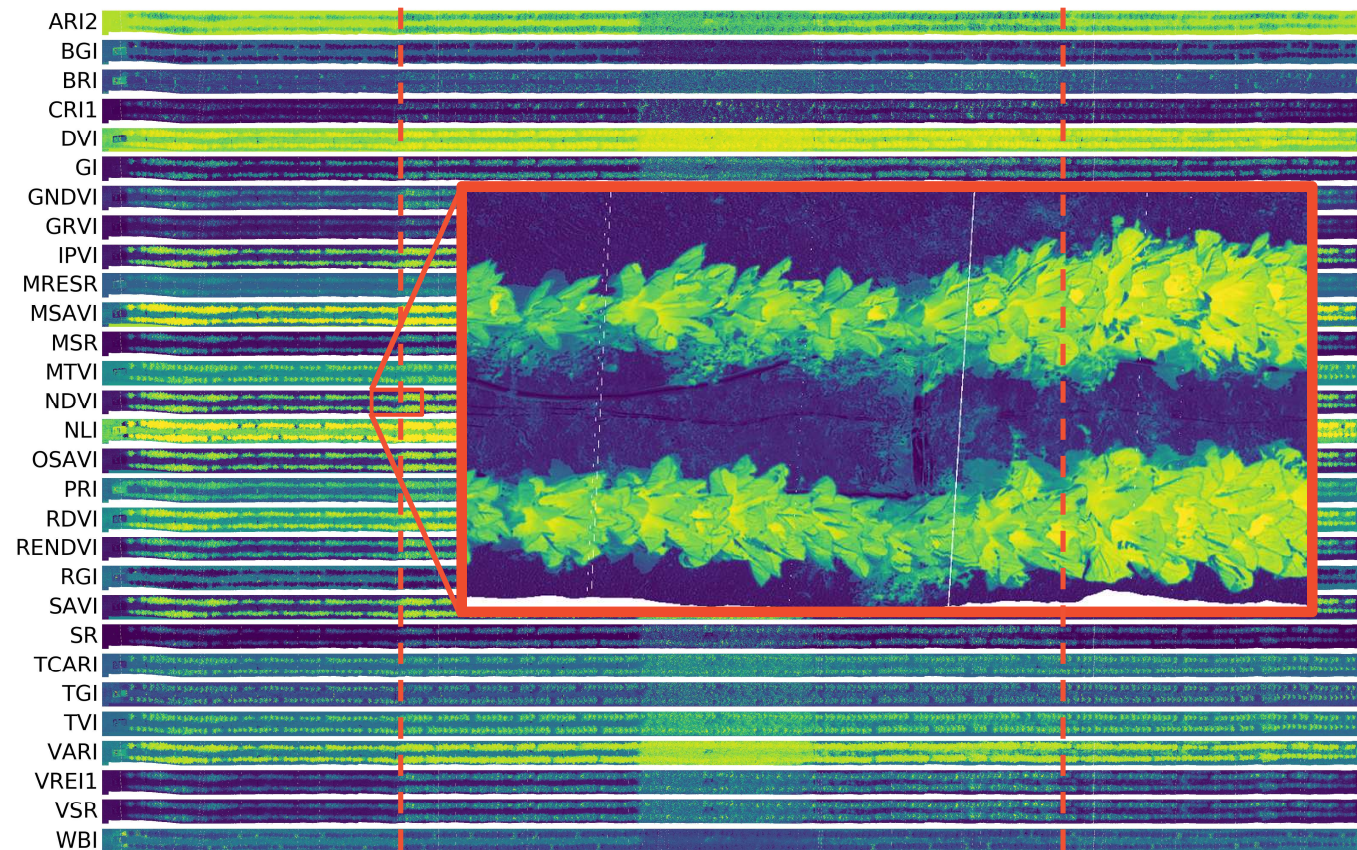
### Foreign Objects

Objects: 23



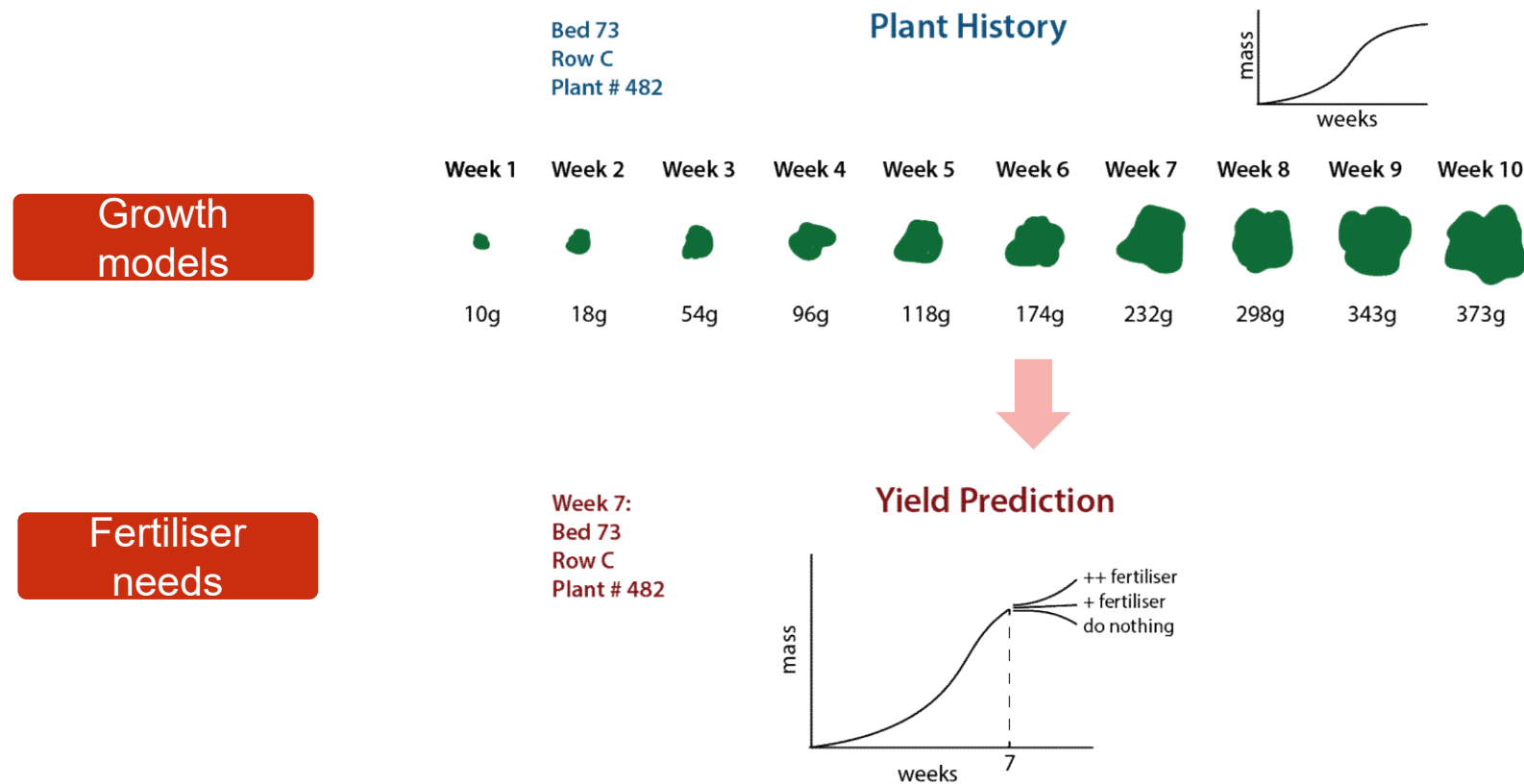


## Growth Model to Fertiliser Need – Individualised





## Next Steps – Yield Prediction and Variability Reduction



## 2017: RIPPA + Subsystems for Tree Crops



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## Small Holder Farmers

Off-the-shelf components to build low cost agriculture robots for small-holder farmers



## 2016: Low cost and easy to assemble



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## 2017: Mum and Dad farm trial



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## Commercial Small Holder Farmers



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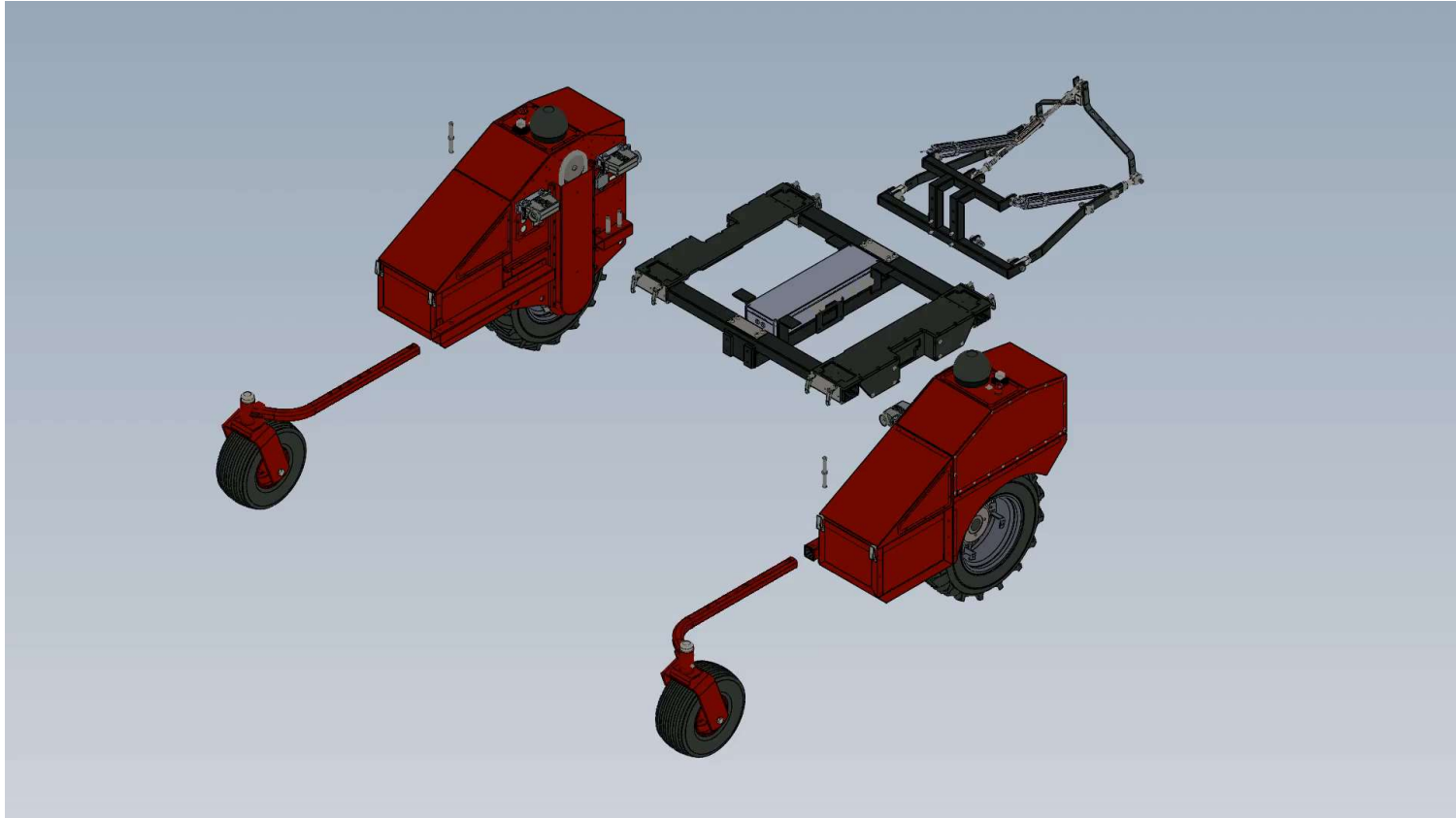
## Indonesia Trial



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## Modularity



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## Fiji and Samoa



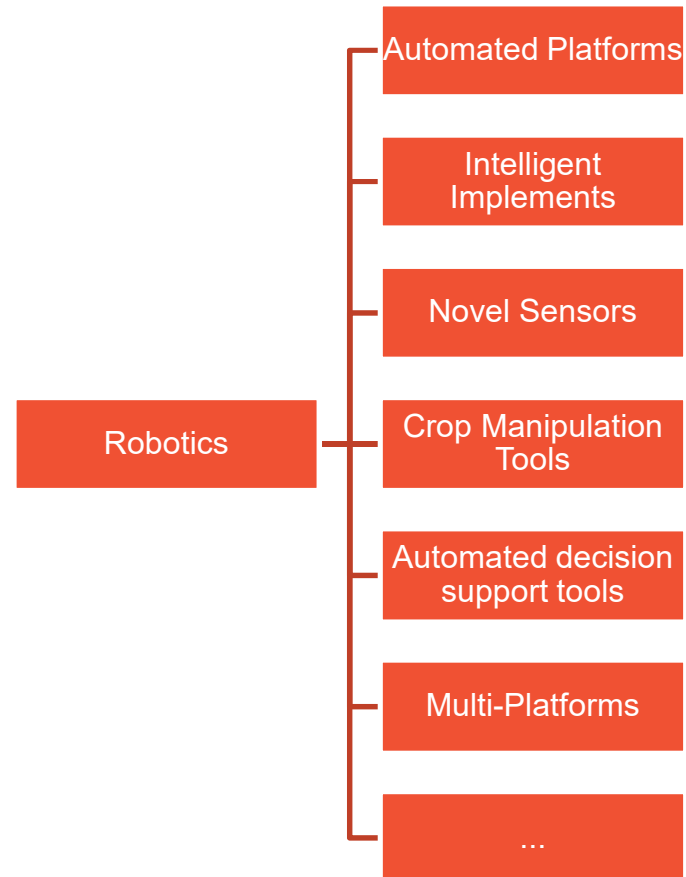
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**Where to from here?**

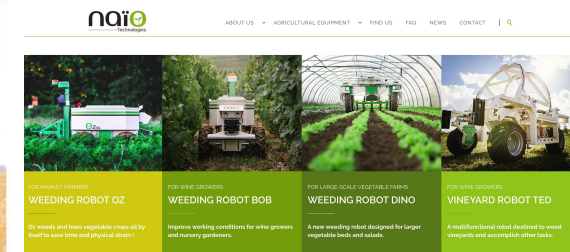
## Spin-in and Spin-out technologies...



## Commercial Ground Robotics for Ag - examples



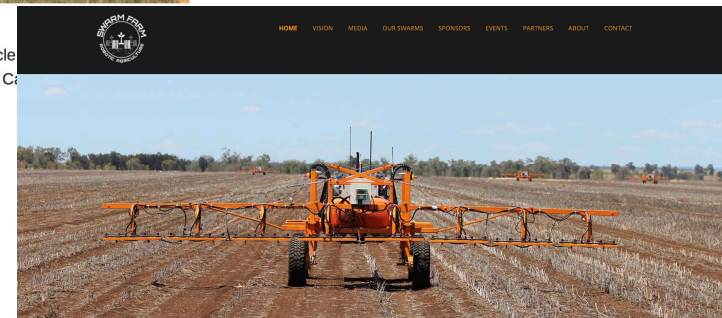
### Autonomous tractor unveiled



**Autonomous Tractor Corporation Aims to be the Tesla for Tractors**

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Case IH unveiled an autonomous concept vehicle in Boone, Iowa. The concept vehicle is a cab-less Case IH 8255 tractor.





## From Autonomous Robots to Autonomous Operations



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## Things to consider...

- Ultimate prize is not the robot itself – (except if you're a tech company)
  - (the drive for reducing labour cost is a side-show)
- Naturally heading down the path of semi/automated operations
  - Increasing information/knowledge => better decision making
  - Undertaking actions in an semi/automated and predictable/responsive manner
- Supply Chain
  - Increasing yield/quality/efficiencies and reducing variability, chemicals etc
  - Information passed beyond the farm gate
  - Decentralised? Agile?

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